

## Crusader 454xl Engine Manual

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Crusader's engines aren't widely used for race boat engine conversions like its competitors engines are, probably because Crusader doesn't get involved with the racing crowd. But it is interesting to note that when its competitor's engines are used by the race engine builders, they always add stabilizers to the main bearing caps.

**Marine Engines : Gas Engines - by David Pascoe, Marine ...**  
Crusader Marine R117005 Coil Regular Price: \$127.00 Our Price: \$100.99 Marine Power 470625 Ignition Wire Set GM LS Engine 6.0L / 6.2L LS3 & LSA & 8.1

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