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## **En Iso 15614 13**

ISO 15614-13:2012 specifies tests for the

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qualification of welding  
procedure  
specifications  
applicable to upset  
(resistance butt)  
welding and flash  
welding of metallic  
materials, e.g. with  
solid, tubular, flat or  
circular cross-section.

**ISO - ISO**  
**15614-13:2012 -**  
**Specification and**  
**qualification ...**

UNE EN ISO  
15614-13:2013

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Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 13: Upset (resistance butt) and flash welding (ISO 15614-13:2012)

Especificación y cualificación de los procedimientos de soldeo para los materiales metálicos.

Ensayo de procedimiento de soldeo.

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### **UNE EN ISO 15614-13:2013 Specification and qualification ...**

DIN EN ISO 15614-13  
Specification and  
qualification of welding  
procedures for metallic  
materials - Welding  
procedure test - Part  
13: Upset (resistance  
butt) and flash welding  
(ISO 15614-13:2012);  
German version EN ISO  
15614-13:2012.  
standard by DIN-  
adopted European-

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adopted ISO Standard,  
10/01/2012. View all  
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### **DIN EN ISO 15614-13 : 2012 | SPECIFICATION AND**

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**EN ISO 15614-13 :**

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### **2012 |**

### **SPECIFICATION AND**

### **QUALIFICATION ...**

ISO 15614-13 was prepared by Technical Committee ISO/TC 44, Welding and allied processes, Subcommittee SC 6, Resistance welding and allied mechanical joining. This second edition cancels and replaces the first edition (ISO 15614-13:2005), which has been technically

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revised.

### **procedure test metallic materials — Welding BSI Standards ...**

ISO 15614-13 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, Welding, in collaboration with Technical Committee ISO/TC 44, Welding and allied processes,

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Subcommittee SC 10,  
Unification of  
requirements in the  
field of metal welding,  
in accordance with the  
Agreement on  
Technical cooperation  
between ISO and CEN  
(Vienna Agreement).

### **INTERNATIONAL ISO STANDARD 15614-13**

Welding procedure  
tests for flash welding  
are presented in ISO  
15614-13 and for  
friction welding in ISO

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15620. 1 Scope This part of ISO 15614 specifies how a preliminary welding procedure specification (pWPS) for production and repair welding of non-alloyed and low-alloyed cast irons is qualified by fusion welding procedure tests.

**ISO  
15614-3:2008(en),  
Specification and  
qualification of ...**

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This document (EN ISO 15614-2:2005) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN. This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2005, and conflicting national standards shall ...

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### **ISO 15614-2:2005(en), Specification and qualification of ...**

ISO 15614-1:2017  
applies to production  
welding, repair welding  
and build-up welding.

ISO 15614-1:2017  
defines the conditions  
for the execution of  
welding procedure  
tests and the range of  
qualification for  
welding procedures for  
all practical welding

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operations within the qualification of this document.

### **ISO - ISO 15614-1:2017 - Specification and qualification ...**

DIN EN ISO 15614-13 -  
2012-10 Anforderung  
und Qualifizierung von  
Schweißverfahren für  
metallische Werkstoffe  
- Schweißverfahrensprüfung - Teil 13:  
Pressstumpf- und Abbr  
ennstumpfschweißen

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(ISO 15614-13:2012);  
Deutsche Fassung EN  
ISO 15614-13:2012.  
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### **DIN EN ISO 15614-13 - 2012-10 - Beuth.de**

This part of ISO 15614  
specifies tests for the  
qualification of welding  
procedure  
specifications  
applicable to upset  
(resistance butt)  
welding and flash  
welding of metallic  
materials, e.g. with

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solid, tubular, flat or  
circular cross-section.

### **EVS-EN ISO 15614-13:2012 - Estonian Centre for Standardisation**

NF EN ISO 15614-13

Août 2012 A89-057-13

Descriptif et

qualification d'un mode

opérateur de soudage

pour les matériaux

métalliques - Épreuve

de qualification d'un

mode opératoire de

soudage - Partie 13 :

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soudage en bout par  
résistance pure et  
soudage par étincelage

### **NF EN ISO 15614-13** **- Août 2012**

ISO 15614-1:2004(E)

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(pWPS) 3 5 Welding

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### **Part 1:**

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This part of ISO 15614  
defines the conditions  
for carrying out tests

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and the limits of validity of a qualified welding procedure for all the practical welding operations that it covers. The tests required to qualify the procedure for a particular component or assembly depend on the performance and quality requirements of the component or assembly, as defined in the design specification.

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### **NEN-EN-ISO 15614-13:2012 en - NEN**

The long-awaited revision of ISO 15614 Part 1, the ISO standard for the qualification of arc and gas welding procedures for steels and Nickel alloys, was completed in the first half of 2017. The new version of the standard was published during June of the same year as ISO 15614-1:2017

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and adopted by BSI as  
BS EN ISO  
15614-1:2017.

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