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injection molding machines of different sizes require different injection pressures. The injection pressure needs to be maintained during injection, combined with optimum axial speed and injection and screw advance speed. The injection speed and injection pressure yield a theoretical injection capacity that forms

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Injection molding machines : a user's guide by Johannaber, Friedrich. Publication date 1994 Topics Injection molding of plastics, Spritzgießmaschine, Spritzgießmaschine, Spritzgießmaschine Publisher Munich ; New York : Hanser Publishers ; Cincinnati : Distributed in the USA and in Canada by Hanser/Gardner Publications

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it is attached to the stationary machine platen. The molding equipment essentially consists of an injection molding machine, an injection mold, and a unit (heat exchanger) for controlling the mold temperature. These three compo-nents interact with one another through three processing parameters: pressure, temperature, and speed.

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The author, an expert in designing injection molding machines, managing molding plants, and training operators, has provided an updated and succinct description of the machine and process. By concentrating on key parameters such as rates of pressure and temperature, and their influence on the properties of moldings, readers gain clear insight into the techniques while learning to resolve actual problems.

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Resources - Injection Molding Division

Shut-off nozzles are used in the manufacturing process of plastic injection molding.Machine shut-off nozzles serve as the connection between the plasticizing barrel (with reciprocating screw) and the mold. They are mounted on the machineside of the plastic injection molding process, unlike hot runner nozzles which are mounted on the moldside of the process.

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