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The cutting tool on a wire EDM is the brass wire electrode. If anything hinders the smooth operation of that electrode traveling through the machine, accuracy, and performance go down very quickly. Users expect these machines to hold accuracies of 0.0001 inch and complain when they don't.

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Maintaining Wire EDMs - MC Machinery

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(1989) Mitsubishi DWC-90C wire EDM machine Year 1989 Convert Specs to Metric X-Axis Travel 11.81 " Y-Axis Travel 9.84 " Z-Axis Travel 6.1 " Control CNC (Mitsubishi) Under power It is ready

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Known as wire electrical discharge machining (EDM), the process works by creating sparks between a brass wire and a workpiece - both electrically conductive - which erode the material.

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Wire erosion machines for sale can usually cut plates 300mm thick and are often used to make tool dies and moulds.

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