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Broemel, L. (Louis), b.  
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maintain heating,

ventilation and air duct

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building equipment  
(roofs, siding, gutters,  
downspouts, counters,  
and back splashes);  
signs, and vehicles.

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materials, then form  
and fasten them into  
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control to make precise  
cuts and bends in  
metal pieces. Math  
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workers must calculate  
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sheet metal to ensure the alignment and fit of ductwork. Mechanical skills. Sheet metal workers use saws, lasers, shears, and presses.

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workers drill, press,  
punch, cut, bend,  
shape, and fasten  
pieces of sheet metal  
to make construction  
and consumer  
products. The most  
common injuries to  
metal workers are  
hand lacerations and  
eye injuries from metal  
pieces. Proper use of  
personal protective  
equipment (PPE) can  
prevent these.

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vary significantly;

extremely thin sheets  
are considered foil or  
leaf, and pieces thicker  
than 6 mm are  
considered plate steel  
or "structural steel".

Sheet metal is  
available in flat pieces  
or coiled strips. The  
coils are formed

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